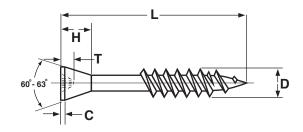
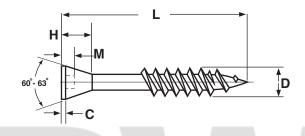
Phillips Drive Trim Head





Square Drive Trim Head





					-	T RIM	HEAD	D RY	WALL	Scri	EWS						
	Α		R		Т		s		M		С		D		Н		
Nominal Size & Threads per Inch	Head Diameter		Phillips Recess Diameter		Phillips Recess Depth		Recess Square		Square Recess Depth		Head Thickness		Thread Diameter		Head Height		Drive Size
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	
6 - 18	.236	.216	.154	.141	.075	.051	.106	.091	.071	.055	.031	.023	.142	.133	.150	.133	#1
8 - 15	.276	.256	.185	.169	.104	.080	.113	.110	.075	.065	.031	.023	.169	.161	.150	.133	#2
						, in the second			·								
Tolerance on Length									± 0.06								

NOTE: There is no single standard for trim head dry-wall screw dimensions. These values are offered as a guide; deviations from these specifications may occur.

Description	A screw with twinfast thread, extra sharp point and countersunk flat head of a width 1/3 less than a standard bugle drywall screws.					
Applications/ Advantages	For attaching wood trim to wood framing of up to 20 gage thick. The square drive variety is preferred when greater torque is required during installation.					
Material	AISI 1018 or equivalent steel					
Heat Treatment	Screws shall be quenched in liquid and then tempered by reheating to 650°F minimum.					
Case Depth	.004 in. minimum					
Surface Hardness	Vickers HV 550 - 800 (Rockwell C 52.3 - 64)					
Core Hardness	HV 270 - 450 (Rockwell C 25.6 - 45.3)					
Plating	Black phosphate finish					